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D350-607-541
Job Sheet 202614

**Part No:** D350-607-541**Job Qty:** 1 pcs**Part Name:** AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 10/31/19**Job Tracking No:****Due Date:** 11/28/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: IIN-D350-607 REV:F IPP REV:A 10-08-19 AS PER REVA DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev:H 17.06.08 As Per IIN Rev:E DP Verify DD

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Packaging 1 - Pick Kit	1 pcs	11/28/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	Oscar
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	

DEC 06 2019

**Container No:** S237860**Part:** D350-607-541**Job No:** 202614**Serial No/Batch:** S237860**Revision:** F**Inspector:****Exp Date:****Instructions:** TC STC SH94 - 14 Issue 7 FAA STC SR002131

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Plex 10/31/19 1:40 PM Dart.lajeunesse.marie

120 QC 4	1 pcs	11/28/19	0.00 0.00	Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
123 Packaging 1-1 - Pick Kit - B4B 1 pcs		11/28/19	0.00 0.00	QC 4 - 75	
				QC 4 - 78	
				Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
126 QC 4	1 pcs	11/28/19	0.00 0.00	Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	

DAS
78
9-89
JAN 13 2020DP
JAN 13 2020

				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	DAS 78 JAN 13 2020
				QC 4 - 78	9-89
130 Packaging 3-1 - Stock - B4B 1 pcs	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B	DAS 78 JAN 13 2020	
			Packaging 3 - 25 - B4B	9-89	
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B	DAS 21	
			Packaging 3 - 36 - B4B	9-89	
135 DC - 1 - B4B 1 pcs	11/28/19	0.00 0.00	DC - 1 - B4B		
			DC - 2 - B4B	JAN 14 2020	
140 QC 21 - FG 1 pcs	11/28/19	0.00 0.00	QC 21 - FG - 21		
			QC 21 - FG - 70	DAS 21	
			QC 21 - FG - 53	9-89 JAN 14 2020	
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 123 - Pick Kit 126 - QC4- 100% Inspect kits for completeness 130 - (Identify as per dwg & Stock Location:) Package as per PPPD350-607-541 135 - (Document Control) Photocopy bluefile & type labels per PPP D350-607-541 CHG009 140 - (QC21- Final Inspection - Work Order Release)					

PHG

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S241451 ✓
AN4-13A	Bolt	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S223650 ✓
AN4C15	BOLT	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S157515 ✓
D2690-6	Lanyard	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S230517 ✓
D3912-041	Eyebolt Receiver Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S224257 ✓
D4086-200	Placard, Max Load <i>Exp Date 11-13-2020</i>	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S231301 ✓
D4150-041	Attachment Arm Assembly <i>Exp Date 11-13-2020</i>	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S204100 ✓
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S182129 ✓
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S233604 ✓
D4917-300	Placard, Max Load <i>Exp Date 11-13-2020</i>	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S231303 ✓
MS17984-C413	Quick Release Pin	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S223515 ✓
MS21042L4	Nut	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	S226019 ✓
MS24665-151	Cotter Pin	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	S194555 ✓
NAS1149C0463R	Washer (AN960C416)	3 Ea (3 ea) ✓	110-Packaging 1 - Pick Kit	S1092425 ✓
NAS1149F0432P	Washer (AN960-416L)	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S2224912 ✓
NAS1515H4L	Washer	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	S225322 ✓
D4085-3	Placard	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S224100 ✓
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	S243821
D4030-041	Long Basket Assembly (350)	1 pcs (1 ea)	123-Packaging 1-1 - Pick Kit - B4B	S245955

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN310C4	1	49	0
	AN4-13A	6	1,865	0
	AN4C15	1	20	0
	D2690-6	1	44	0
	D3912-041	1	8	0
	D4085-3	1	41	0
	D4086-200	1	21	0
	D4150-041	1	8	0
	D4151-041	1	10	0
	D4151-043	1	8	0
	D4917-300	1	22	0
	MS17984-C413	1	37	0
	MS21042L4	6	4,182	0
	MS24665-151	1	191	0
	NAS1149C0463R	3	160	0
	NAS1149F0432P	12	986	0
	NAS1515H4L	2	285	0
123-Packaging 1-1 - Pick Kit - B4B	D350-607-511	1	2	0
	D4030-041	1	2	0

Part Specifications

Specifications could not be found.

Job: _____		DISPOSITION		DEPARTMENT/PROCESS							
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality	
Date :		Sequence #:		QTY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread							

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER